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1250/1500/2000 (ERD) VERTICAL
MACHINING CENTERS with ACRAMATIC
2100E CNC CONTROL Release 3.0
PUBLICATION NO. 91203809--001
IMPORTANT Carefully read the
instructions and safety precautions
given in this manual.

OPERATING MANUAL -

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On the acramatic 850 the G code reference shows actually an M80 for chuck jaws out, and a M81 for chuck jaws in, which is what i have but it acts as dj described. Not sure where to look for barfeed option, new at lathes. i have an M62 barfeed pusher on and M63 off, but its a royal products turret mounted bar puller, if it would just do what I ...

**Cincinnati CNC > Cincinnati Talon
850sx Acramatic Lathe ...**

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Control Maintenance Manual Acramatic 850

Hello, I inherited an old clunker of a machine, it's a Cincinnati Sabre 750 with the Acramatic 850 control. It has its quirks, but lately we have run into a pretty drastic problem. Every time the control has to display any kind of message, for example, overtravel, program not synced, forget to close the door, etc. it displays "SYSTEM FAIL 08" and the servos all shut off.

Cincinnati CNC > Cincinnati Acramatic 850 Problem

Cincinnati Milicron / Siemens Acramatic
Rack a2100 3-424-2126a Repaired by

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